

WEBB Precision Engine Lathe

Model: WB – 1324 – WB – 1340 / WB-1440



SPECIFICATIONS	METRIC (INCH)		
	Model NO.	1324	1340
Swing Over Bed	330mm (13")		360mm (14")
Swing Over Cross Slide	195mm (7-5/8")		225mm (8-3/4")
Swing Over Gap	490mm (19-1/4")		520mm (20-3/4")
Distance Between Centers	600mm (24")	1000mm (40")	
Bed Width	190mm (7-9/16")		
Number Of Spindle Speeds	9		
Range Of Spindle Speeds	82-2000R.P.M.		
Bore Through Spindle	40mm (1-1/2")		
Spindle Nose	D1-4 Camlock		
Taper Of Spindle Nose	MT 5		
Tailstock Quill Taper	MT 3		
Tailstock Quill Travel	100mm (4")		
Cross Slide Travel	165mm (6 1/2")		
Compound Rest Travel	100mm (4")		
Metric Threads	(30 Numbers) 0.4-7.0mm PITCH		
Inch Threads	(32 Numbers) 4-56TPI		
Longitudinal Feeds	12 Nos.(0.068-0.936mm/rev)/16 Nos.(0.0026-0.0638"/rev)		
Cross Feeds	12 Nos.(0.034-0.468mm/rev)/16 Nos.(0.0013-0.0319"/rev)		
Net Weight (lbs)			1,850
Gross Weight (lbs)			2,150
Packing Dimensions LxWxH	1473x762x1473mm(58"x30"x58")		1865x762x1473mm(73"x30"x58")

Features:

1. Bed is made of high tensile case iron FC25
2. Harden and ground bedways.
3. Harden and ground gears in head stock.
4. Metric or imperial specification depend on customers instruction.

Standard Accessories:

1. Cap Bed(1340/1440 Only)
2. 2HP 1PH Or 3HP 3PH Main Drive Motor
3. 6" & 8" Back Plate(D1-4)
4. Center Sleeve, MT5xMT3 & Centers
5. 4-ways Tool Post
6. Complete Electric Control Unit
7. Change Gears
8. Floor Stand
9. 1/8HP Coolant Pump Equipment
10. Rear Splash Guard
11. Rapid Foot Brake
12. Tool Box & Kits
13. Steady Rest
14. Follow Rest
15. 3-Jaw Scroll Chuck 6"(160mm)
16. 4-Jaw Independent Chuck 8"(200mm)
17. Face Plate 10"(250mm)

Optional Accessories:

1. Drill Chuck 13mm(1/2") jw/arbor
2. Rolling Center MT3
3. Taper Turning Attachment
4. Quick Change Tool Post(with 5 tool holders)
5. Single Saddle Stop
6. 4-position Saddle Stop
7. Chuck Guard
8. 5C Collet Closer
9. DRO Equipment
10. Work Light



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